Dart Aerospace Ltd.

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN PIN ASSEMBLY
Job Number	: 29379		
Estimate Number	: 11492		
P.O. Number	: N/A	Part Number	: D2444
This Issue	: 11/9/2006 S.O. No. : N/A	Drawing Number	: D2444 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 29370	Material	: N/A
		Due Date	: 11/30/2006 Qty: 20 Um: Each
Written By	: _____ 06 11 10		
Checked & Approved By	: _____		
Comment	: Est: C 93.04.04 Reformat; Incorporated D2690-X KJ/RF		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	D26906	Lanyard

Comment: Qty.: 1.0000 Each(s)/Unit   Total : 20.0000 Each(s)
Lanyard

Qty	Part Number	Description	Batch
1	D2690-6	Lanyard	B29390

Seq. #:	Machine Or Operation:	Description :
2.0	BLRS002	Pip Pin

Comment: Qty.: 1.0000 Each(s)/Unit   Total : 20.0000 Each(s)
Pip Pin

Qty	Part Number	Description	Batch
1	BLRS-002	Pip Pin	M102714

Seq. #:	Machine Or Operation:	Description :
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble D2444 as per Dwg D2444
Identify as D2444

ml 06/11/17 20

Seq. #:	Machine Or Operation:	Description :
4.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

SB 06/11/17 20

Seq. #:	Machine Or Operation:	Description :
5.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 6A

X20

ml 06/11/17

Form: rprocess

Dart Aerospace Ltd

WORK ORDER CHANGES

W/O:							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: _LD_ Date: _04/11/17_

QA: N/C Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE (NCR)

NCR:			Corrective Action	Section B				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	PIN PIN ASSEMBLY

Job Number:	29379	Part Number:	D2444

Job Number:

‖‖‖‖‖‖‖‖‖

Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

‖‖‖‖‖‖‖‖   ‖‖‖‖‖‖‖‖

06/4/17

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

‖‖‖‖‖‖‖‖‖‖

CL 06.11.17

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15		TITLE PIP PIN	SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

DART

SPECIFICATION CONTROL DRAWING

RELEASED
97/07/15   KE
ECN 004
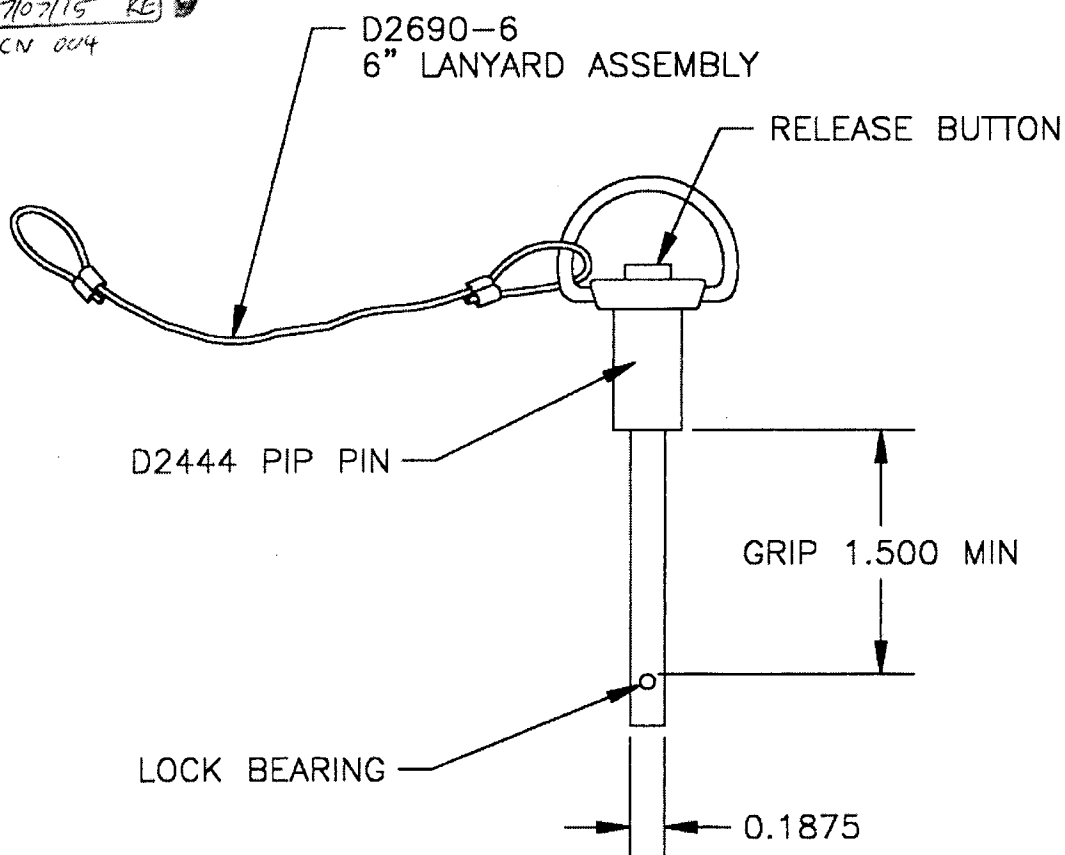
D2690-6
6" LANYARD ASSEMBLY

RELEASE BUTTON

D2444 PIP PIN

GRIP 1.500 MIN

LOCK BEARING

0.1875

LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK	BLC3RC15S	RING HANDLE
AVIBANK	BLC3B15S	BUTTON HANDLE
AVIBANK	BLC3TA15S	'T' HANDLE
AVIBANK	BLC3LA15S	'L' HANDLE